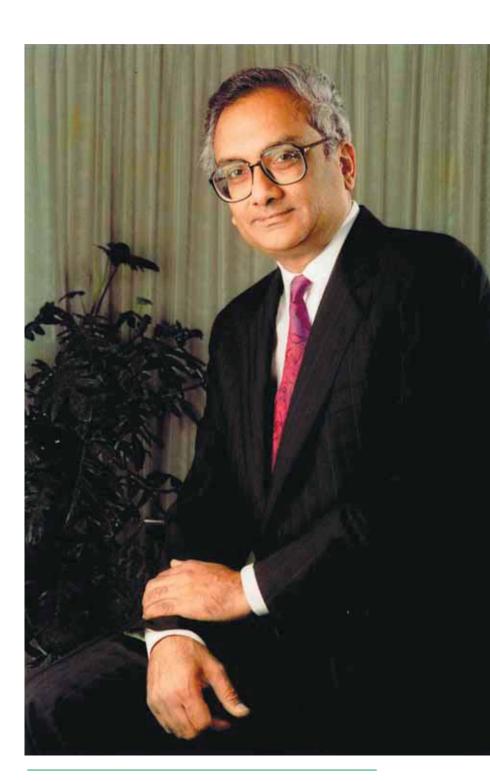
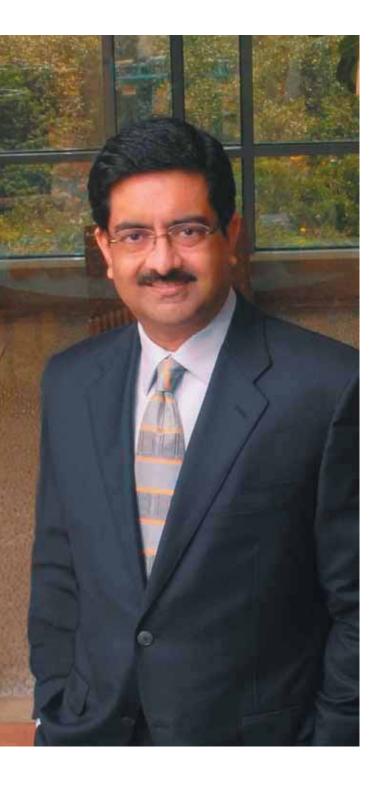
STAYING FOCUSED DELVERING PERFORMANCE



ANNUAL REPORT 2013 - 2014



Mr. Aditya Birla
We live by his values.
Integrity, Commitment, Passion, Seamlessness and Speed.



Dear Shareholders,

The Global Scenario

Worldwide, 2014 portends to be much more encouraging than 2013, with the forces driving the global economic recovery firmly entrenched. The IMF projects that global economic growth will rise from 3% in 2013 to 3.6% in 2014, and to 3.9% in 2015. This is largely due to a turn for the better in the developed economies - estimated to grow 2.25% in 2014, a full percentage point more than in 2013. The US GDP growth for 2014 is projected at 2.8%, and in the Euro area at 1.2%, while China's economy is expected to grow at 7.5%. The GDP growth in the emerging markets and developing economies is slated to increase from 4.7% in 2013 to 4.9% in 2014, as these regions step up exports to the developed markets. Continued fiscal easing, loose monetary policy in developed economies and stable commodity prices should boost the global recovery. The nervousness in the financial markets, particularly related to stability of the southern European economies, has abated considerably. That said, we must be prepared for unforeseen geopolitical developments, which may have disruptive ripple effects on the global economy.

Developments on the global and the domestic front have a telling effect on your Company's growth and end-results.

Your Company has posted a consolidated turnover of US\$ 4.9 Billion (₹ 29,324 crore) and an EBIDTA of US\$ 0.9 Billion (₹ 5,491 crore).

The Indian Economy – moving on to a stable footing

The outlook for the Indian economy has turned distinctly positive. The increasing traction of the global economic revival and plans to restore vim to India's economy through a slew of timely measures by the new Government by addressing fiscal imbalances and fast-forwarding investment activity should play out positively in the coming year. The RBI's deft moves to stabilize the Rupee, enabled it to recover from a low of around ₹ 68/\$ to ~ ₹ 60/\$. The current account deficit for the year has been contained at around 1.7% of GDP. Some progress has been achieved on clearing the backlog of large projects, whose approvals had been held up. The GDP growth is predicted at around 5.5% in 2014-15.

However, industrial production needs to accelerate with the IIP declining 0.1% year-on-year in the first 11 months of 2013-14, vis-à-vis 0.9% growth in the same period last year. Inflation also remains a concern, with the wholesale and consumer price indices in March 2014 up 5.7% and 8.3%, respectively, year-on-year. Continuing inflationary pressures have been a constraint in reducing interest rates. In the medium term, the economy stands to benefit, if the Goods and Services Tax is rolled out. Further initiatives and reforms in areas such as land acquisition, allocation of natural resources and taxation would help greatly to boost investor confidence and accelerate investment activity. Overall, the stage seems set for India to shift to a higher growth trajectory.

These developments on the global and the domestic front have a telling effect on your Company's growth and end-results.

In the face of these odds, your Company has posted a consolidated turnover of US\$ 4.9 Billion (₹ 29,324 crore) and an EBIDTA of US\$ 0.9 Billion (₹ 5,491 crore).

The VSF business has been facing severe pressure on margins due to the huge overcapacity, largely in China. Therefore, despite the significant improvement in its operational efficiencies, the business has seen its margins decline. The pulp and fibre business increased its sales volume at 367K tpa, reported a consolidated turnover of over US\$ 1 billion and an EBITDA of US\$ 119 million.

Consequent to the country's low GDP growth, coupled with the tremendous slide in the housing and infrastructure sector, the cement business' turnover was US\$ 3.6 billion (₹ 21,652 crore) and EBITDA at US\$ 676 million (₹ 4,086 crore).

The Captive Power plant and the VSF expansion at Harihar have been commissioned. The 120,000 tpa VSF project, at Vilayat in Gujarat, is being commissioned in phases with production having started on the first 2 lines during this year. The 51,500 tpa Epoxy plant at Vilayat has also been commissioned.

The acquisition of the 4.8 Mn. tpa Gujarat Cement Unit of Jaypee Cement Corporation Limited at a cost of US\$ 636 million (₹3,800 crore) by UltraTech Cement Limited (UltraTech) represents a milestone in UltraTech's growth strategy. It strengthens your Company's foothold in the growing Western market, bolsters its coastal footprint and enables it to deepen our exports as well. There are many other synergies, which are mutually reinforcing.

All of your Company's expansion plans are on track. During the year, UltraTech commissioned – a 10,000 TPD clinkerisation plant together with a cement grinding capacity of 1.45 Mn. tpa at Rajashree Cement, Karnataka; a 1.6 Mn. tpa cement grinding unit in Odisha; and Thermal Power Plants of 30 mega watts at Rawan Cement Works and 25 mega watts each at Rajashree

Your Company's Cement business' installed capacity has been scaled up to nearly 62 million tons. In the next 2 years, we expect it to touch 70 million tons when all of its ongoing projects will be fully commissioned.

With additional capacities coming on stream in both its Pulp and Fibre business and Cement business, your Company is well poised to further consolidate its leadership position in these sectors.

Cement and Andhra Pradesh Cement Works – at a total capex of US\$ 450 million (₹ 2,562 crore).

Your Company's Cement business' installed capacity has been scaled up to nearly 62 million tons. In the next 2 years, we expect it to touch 70 million tons when all of its ongoing projects will be fully commissioned.

Despite the rather subdued growth of the industry, I believe the long-term fundamentals and growth prospects remain intact, and capacity additions in both the sectors keep us in the state of preparedness.

Outlook

Given the over capacity buildup in China and its consequent impact on prices and margins, the Pulp and Fibre industry continues to face a challenging environment in the short term. However, the long-term growth prospects are encouraging.

In the Cement Sector, a 6% growth with the potential to move to over 8% with the economy on a more stable footing, augurs well for your Company.

Having said that, with additional capacities coming on stream in both its Pulp and Fibre business and Cement business, your Company is well poised to further consolidate its leadership position in these sectors.

To Our Teams

In the face of continuing external challenges, our teams across geographies have stayed focused and delivered performance. I thank all of our employees for their tenacity and commitment to sustain top line and bottom line growth year after year.

The Aditya Birla Group in Perspective

Despite the tectonic shifts witnessed globally and in India, at the Group level, we have managed to sustain

our revenues at US\$ 40 billion. Much credit must go to the talent resident in our 1,20,000 committed workforce, spanning 36 countries and 42 nationalities.

I would like to reiterate that we place big bets on our people. Let me elaborate on this aspect in some detail.

As a high performance driven meritocratic Group, we are constantly focusing on building our talent pool to support our business vision. To this end, substantive initiatives taken earlier have since materialized. These include focused endeavours to build a robust talent pipeline, building the employer brand of our Group beyond India, and achieving the distinction of becoming the most aspirational employer for manufacturing professionals also, besides augmenting talent on the technical side. Furthermore, to support our long-term strategies, our business structures have been significantly bolstered.

Our reputation as an employer of choice is again something we are incredibly proud of. We are recognised as an employer that offers a World of Opportunities and is concerned about the professional growth of its people. We continue to fast track our talent – from our management cadre comprising of 38,200 colleagues, 13% have been promoted, 20% have changed roles and 12% have moved location during the year.

Gyanodaya, our in-house world-class university, continues to be an important mainstay of our progress. Leveraging resources across geographies and partnering with leading global faculty, institutions and corporates ensure that our leadership and talent pool stays contemporary, and is always in the learning mode.

To be a learning and growing organisation is an ongoing endeavour.

Despite the tectonic shifts witnessed globally and in India, at the Group level, we have managed to sustain our revenues at US\$ 40 billion. Much credit must go to the talent resident in our 1,20,000 committed workforce, spanning 36 countries and 42 nationalities.

For the second year running, our Group has been ranked No. 1 in the Nielsen Corporate Image Monitor 2013-14. Across the six pillars of corporate performance - products and services, vision and leadership, workplace environment, financial performance, operating style and social responsibility - Aditya Birla Group "emerges as the pace setter, way ahead of 40 corporates.

Ranked No. 1 in the Nielsen Corporate Image Monitor

I am pleased to share with you that for the second year running, our Group has been ranked No. 1 in the Nielsen Corporate Image Monitor 2013-14. Across the six pillars of corporate performance - products and services, vision and leadership, workplace environment, financial performance, operating style and responsibility - Aditya Birla Group "emerges as the pace setter, way ahead of 40 corporates. Nielsen's Corporate Image Monitor measures the reputation of the 40 leading companies in India across sectors, and serves as an important indicator of the strength of the corporate brand", they state. The companies were covered in the survey, using the Economic Times 500 and the Business Today 500 ranking of listed companies.

Nielsen is among the most renowned global market research companies, headquartered in New York and operating in 60 countries.

In Sum

With the best of talent in our midst, our strong Balance Sheets, robust Cash Flows, the eye on the customer and unrelenting focus on delivering shareholder value, we are confident of the future. The year ahead, I believe, will be the one when we consolidate and reinforce what we have achieved in recent years. And see the fruition of the several projects and initiatives in each of the businesses that are currently underway.

Yours sincerely,

Kumar Mangalam Birla

BOARD OF DIRECTORS

Mr. Kumar Mangalam Birla - Chairman

Mrs. Rajashree Birla

Mr. M.L. Apte

Mr. B.V. Bhargava

Mr. R.C. Bhargava

Mr. Cyril Shroff

Dr. Thomas M. Connelly

Mr. N. Mohan Raj

Mr. Shailendra K. Jain

Mr. D.D. Rathi

Mr. K.K. Maheshwari, Managing Director

Mr. Adesh Kumar Gupta, Whole-Time Director

Chief Financial Officer

Mr. Adesh Kumar Gupta

Company Secretary

Mr. Ashok Malu

Statutory Auditors

M/s G.P. Kapadia & Co., Mumbai

M/s Deloitte Haskins & Sells LLP, Mumbai

Branch Auditors

M/s Vidyarthi & Sons, Gwalior

Solicitors

M/s Amarchand & Mangaldas & Suresh A. Shroff & Co.

EXECUTIVES

Fibre & Pulp Business

Mr. K.K. Maheshwari Business Director

Dr. Prakash Maheshwari Chief Operating Officer (India) & Head

(Projects)

Mr. Vinod Tiwari Chief Operating Officer (Pulp Operations)

Dr. Aspi Patel Chief Technology Officer
Mr. Rajeev Gopal Chief Marketing Officer
Dr. Raju Mistry Chief People Officer
Mr. Anil Rustogi Dy. CFO & Sr. President

Mr. S.K. Saboo Advisor Mr. Vijay Kaul Advisor

Cement Business (UltraTech Cement Limited)

Mr. O.P. Puranmalka Business Director

Mr. R.K. Shah Group Executive President & CMO (Mfg.

& Projects)

Mr. K.C. Birla Chief Financial Officer
Mr. Vivek Agrawal Chief Marketing Officer

Chemical Business

Mr. Lalit Naik Business Head

Mr. K.C. Jhanwar Group Executive President
Mr. G.K. Tulsian Executive President

Mr. Anil Kumar Sinha Chief People Officer

Textile Business

Mr. Thomas Varghese Business Head

Mr. S. Krishnamoorthy CEO - Domestic Textiles

Corporate Finance Division

Mr. Pavan K. Jain Executive President
Mr. Hemant K. Kadel Executive President

Contents

Registered Office: Birlagram, Nagda 456 331 (M.P.) CIN: L17124MP1947PLC000410 www.grasim.com/www.adityabirla.com

Production Mn. Tons 43.60 42.59 42.11 39.67 37.02 32.18 31.22 29.98 28.43 26.13 Ready-Mix Concrete Mn. Cu. Mtrs. 4.76 5.21 4.84 4.39 3.87 3.85 2.84 1.57 1.07 1.08 White Cement Lakh Tons 6.04 5.73 5.53 5.41 5.14 4.41 4.08 3.65 3.55 3.15 Viscose Staple Fibre Tons 361012 337492 231085 305087 302092 232745 27901 246833 228981 247952 Caustic Soda Tons 313479 270191 260326 24207 229801 20726 188537 136685 165509 161966 Turnover * Grey Cement (Incl. Clinker) Mn. Tons 44.66 43.64 43.96 41.56 39.58 34.96 33.58 32.56 30.06 29.24 Ready-Mix Concrete Mn. Cu. Mtrs. 4.76 5.21	
Ready-Mix Concrete Mn. Cu. Mtrs. 4.76 5.21 4.84 4.39 3.87 3.85 2.84 1.57 1.07 1.08 White Cement Lakh Tons 6.04 5.73 5.53 5.41 5.14 4.41 4.08 3.65 3.50 3.15 Viscose Staple Fibre Tons 361012 337492 321085 305087 302092 232745 279901 246833 228981 247952 Caustic Soda Tons 313479 270191 260326 242037 229801 207226 188537 136685 165509 161966 Turnover * Grey Cement (Incl. Clinker) Mn. Tons 44.66 43.64 43.96 41.56 39.58 34.96 33.58 32.56 30.06 29.24 Ready-Mix Concrete Mn. Cu. Mtrs. 4.76 5.21 4.84 4.39 3.87 3.85 2.84 1.57 1.07 1.08 White Cement Lakh Tons 6.03 5.66 5.55 5.47 5.09 4.38 3.96 3.67 3.48 3.11	
White Cement Lakh Tons 6.04 5.73 5.53 5.41 5.14 4.41 4.08 3.65 3.50 3.15 Viscose Staple Fibre Tons 361012 337492 321085 305087 302092 232745 279901 246833 228981 247952 Caustic Soda Tons 313479 270191 260326 242037 229801 207226 188537 136685 165509 161966 Turnover * Grey Cement (Incl. Clinker) Mn. Tons 44.66 43.64 43.96 41.56 39.58 34.96 33.58 32.56 30.06 29.24 Ready-Mix Concrete Mn. Cu. Mtrs. 4.76 5.21 4.84 4.39 3.87 3.85 2.84 1.57 1.07 1.08 White Cement Lakh Tons 6.03 5.66 5.55 5.47 5.09 4.38 3.96 3.67 3.48 3.11 Viscose Staple Fibre Tons 314488 269438 265816 241365 229876 207520 187356 137830 <	
Viscose Staple Fibre Tons 361012 orange 337492 orange 321085 orange 305087 orange 302092 orange 232745 orange 279901 orange 24683 orange 24795 orange Caustic Soda Tons 313479 orange 270191 orange 260326 orange 242037 orange 229801 orange 27726 orange 18853 orange 165509 orange 161966 Turnover * Grey Cement (Incl. Clinker) Mn. Tons 44.66 orange 43.64 orange 41.56 orange 39.58 orange 34.96 orange 33.58 orange 32.56 orange 30.06 orange 29.24 orange Ready-Mix Concrete Mn. Cu. Mtrs. 4.76 orange 5.21 orange 4.84 orange 4.39 orange 3.87 orange 3.85 orange 2.84 orange 1.07 orange 1.08 orange White Cement Lakh Tons 6.03 orange 5.66 orange 5.55 orange 5.47 orange 3.94 orange 3.96 orange 3.67 orange 3.48 orange 3.11 orange Viscose Staple Fibre Tons 314488 orange 269438 orange 241365 orange 229876 orange 207520 orange 18	
Caustic Soda Tons 313479 270191 260326 242037 229801 207226 188537 136685 165509 161966 Turnover * Grey Cement (Incl. Clinker) Mn. Tons 44.66 43.64 43.96 41.56 39.58 34.96 33.58 32.56 30.06 29.24 Ready-Mix Concrete Mn. Cu. Mtrs. 4.76 5.21 4.84 4.39 3.87 3.85 2.84 1.57 1.07 1.08 White Cement Lakh Tons 6.03 5.66 5.55 5.47 5.09 4.38 3.96 3.67 3.48 3.11 Viscose Staple Fibre Tons 366978 336065 306917 305072 308431 238463 269781 250725 242399 231533 Caustic Soda Tons 314488 269438 265816 241365 229876 207520 187356 137830 165853 163111 Profit and Loss Account (USD Million¹) <td col<="" th=""></td>	
Turnover * Grey Cement (Incl. Clinker) Mn. Tons 44.66 43.64 43.96 41.56 39.58 34.96 33.58 32.56 30.06 29.24 Ready-Mix Concrete Mn. Cu. Mtrs. 4.76 5.21 4.84 4.39 3.87 3.85 2.84 1.57 1.07 1.08 White Cement Lakh Tons 6.03 5.66 5.55 5.47 5.09 4.38 3.96 3.67 3.48 3.11 Viscose Staple Fibre Tons 366978 336065 306917 305072 308431 238463 269781 250725 242399 231533 Caustic Soda Tons 314488 269438 265816 241365 229876 207520 187356 137830 165853 163111 Profit and Loss Account 2013-14 CUSD William In Culture In	
Grey Cement (Incl. Clinker) Mn. Tons 44.66 43.64 43.96 41.56 39.58 34.96 33.58 32.56 30.06 29.24 Ready-Mix Concrete Mn. Cu. Mtrs. 4.76 5.21 4.84 4.39 3.87 3.85 2.84 1.57 1.07 1.08 White Cement Lakh Tons 6.03 5.66 5.55 5.47 5.09 4.38 3.96 3.67 3.48 3.11 Viscose Staple Fibre Tons 366978 336065 306917 305072 308431 238463 269781 250725 242399 231533 Caustic Soda Tons 314488 269438 265816 241365 229876 207520 187356 137830 165853 163111 Profit and Loss Account CUSD Million¹)	
Ready-Mix Concrete Mn. Cu. Mtrs. 4.76 5.21 4.84 4.39 3.87 3.85 2.84 1.57 1.08 1.08 White Cement Lakh Tons 6.03 5.66 5.55 5.47 5.09 4.38 3.96 3.67 3.48 3.11 Viscose Staple Fibre Tons 366978 336065 306917 305072 308431 238463 269781 250725 242399 231533 Caustic Soda Tons 314488 269438 265816 241365 229876 207520 187356 137830 165853 163111 * Including Captive Consumption Profit and Loss Account 2013-14 Revenue from Operations (Net) (USD Million¹) * Including Captive Consumption	
White Cement Lakh Tons 6.03 5.66 5.55 5.47 5.09 4.38 3.96 3.67 3.48 3.11 Viscose Staple Fibre Tons 366978 336065 306917 305072 308431 238463 269781 250725 242399 231533 Caustic Soda Tons 314488 269438 265816 241365 229876 207520 187356 137830 165853 163111 Profit and Loss Account Revenue from Operations (Net) (USD Million¹) ** ** ** ** ** ** ** ** ** ** ** ** **	
Viscose Staple Fibre Tons 366978 336065 306917 305072 308431 238463 269781 250725 242399 231533 Caustic Soda Tons 314488 269438 265816 241365 229876 207520 187356 137830 165853 163111 Profit and Loss Account Revenue from Operations (Net) (USD Million¹) *** *** *** *** *** *** *** *** *** **	
Caustic Soda * Including Captive Consumption ** ** ** ** ** ** ** ** **	
* Including Captive Consumption Profit and Loss Account Revenue (USD (Willion¹) ₹ in Crore	
Profit and Loss Account 2013-14 Revenue (USD (USD from Operations (Net) Million¹) ₹ in Crore	
Revenue (USD Million¹) ₹ in Crore	
Revenue (USD Million¹) ₹ in Crore	
from Operations (Net) Million¹)	
trom Operations (Net) William)	
Cement 3585 21652 21324 19232 15941 15475 13512 11792 9940 6938 5652	
Viscose Staple Fibre 1048 6331 5428 5007 4824 3940 2915 3456 2706 1990 2009	
Chemicals 178 1075 951 781 542 493 523 418 319 386 352	
Sponge Iron^ 111 1008 951 756 635 1021	
Others 102 615 544 484 419 351 749 733 598 481 440	
Inter-segment Elimination -58 -349 -338 -259 -176 -175 -210 -208 -177 -156 -160	
Total Net Revenue 4855 29324 27909 25245 21550 20195 18496 17141 14142 10275 9315	
PBIDT	
Cement ^s 676 4086 4872 4283 3345 4706 3686 3747 3175 1459 974	
Viscose Staple Fibre 119 716 901 1274 1628 1339 521 1109 754 493 613	
Chemicals 37 225 245 161 124 125 155 138 81 125 104	
Sponge Iron 39 135 160 85 74 390	
Others/Unallocated/Inter-segment Elimination 77 464 525 603 297 192 283 268 195 186 192	
Total PBIDT 909 5491 6543 6321 5395 6322 4779 5422 4290 2337 2272	
Interest 74 447 324 314 407 334 307 222 229 219 284	
Gross Profit (PBDT) 835 5044 6219 6007 4988 5988 4472 5200 4061 2118 1988	
Depreciation 241 1457 1252 1155 1139 995 865 670 610 563 556	
Profit Before Tax, Exceptional and Extraordinary Items 594 3586 4967 4852 3849 4993 3607 4530 3451 1555 1432	
Exceptional Items (EI) 204 46 - 4 -129	
Profit Before Tax and Extraordinary Items 594 3586 5171 4852 3849 4993 3607 4576 3451 1559 1303	
Total Tax Expenses 122 735 1467 1321 954 1570 992 1466 1092 402 442	
Net Profit Before Extraordinary Items 472 2851 3704 3531 2895 3423 2615 3110 2359 1157 861	
Extraordinary Items (EO) 336 - 236 336 - 236	
Net Profit Before Minority Interest 472 2851 3704 3531 2895 3759 2615 3346 2359 1157 861	
Less: Minority Interest 146 883 1074 947 660 714 444 457 392 116 -19	
Add: Share in Profit/(Loss) of Associate**# 17 103 74 63 44 51 16 2 -0.4	
Net Profit 343 2072 2704 2647 2279 3096 2187 2891 1967 1041 880 ^ Sold on 22nd May, 2009.	

[^] Sold on 22nd May, 2009.

^{\$} Income of UltraTech Cement related to unallocated corporate capital employed included in Unallocated PBIDT.

^{**}Results of Idea Cellular Limited was consolidated as 'Joint Venture' till 31st December,2009 and thereafter as an 'Associate'.

[#] Results of Domsjo consolidated as JV w.e.f. 1st October, 2012 as against 'Associate' till 30th September, 2012.

Note 1 - 1 USD = INR 60.40