

PERFECTION IS THE ENEMY OF BETTERMENT

Annual Report

CONTENT

Forward looking Statement

In this Annual Report, we have disclosed forward looking information to enable investors to comprehend our prospects and take informed investment decisions. This report and other statements written and oral that we periodically make contain forward looking statement that set out anticipated results based on the management's plans and assumptions. We have tried wherever possible to identify such statements by using words such as 'anticipate', 'estimate', 'expects', 'projects', 'intends', 'plans', 'beliefs', and words of similar substance in connections with any discussion of future performance.

We cannot guarantee that this forward looking statements will be realised. Although, we believe we have been prudent in assumptions. The achievement of results is subject to risks, uncertainties and even inaccurate assumptions. Should known or unknown risks or uncertainties materialise, or should underlying assumptions prove inaccurate, actual results could vary materially from those anticipated, estimated or projected. Readers should bear this in mind.

We undertake no obligation to publicly update any forward looking statements, whether as a result of new information, future events or otherwise.

Your comments and feedback are of great importance to us. We would be glad to address any queries or observations that you may have with regards to our various future-alligned initiatives, our performance or this report. You are most welcome to email us at: sclbwr@shreecementltd.com Concept Not Chairman's F About Shree Vision, Missio

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CONCEPT NOTE

Lucilio Vanini, a 16th century Italian freethinker formulated the singular paradox of perfection: The greatest perfection is imperfection.

It is the existence of imperfections that drives people towards betterment and motivates them to achieve continual progress. If the world was perfect or if perfection was achieved in everything we did, there would remain no more scope for improvement. In other words, imperfection possesses a potential for development and for complementing new characteristics, whereas the state of perfection harbours inactivity as there would be nothing more to add or subtract.

In real life, perfection does not take place in an absolute sense but only in a relative sense, i.e. things are perfect only in relation to a previous point of reference. Meaning, perfection is not one fixed destination but only a journey made up of various instances from which we can learn and better ourselves.

The fact that imperfection is perfect is applicable to all walks of life, be it, human affairs, technology or the way organizations function. It is through such everyday occurrences that one can truly realize that what one should really strive for in life, personally as well as professionally is progress and not perfection.

We, at Shree, believe in the power of innovation and forward thinking. We have proved, through numerous milestones, that everything can be improved upon and that there does not exist a state where things are perfect and have no further space for betterment.

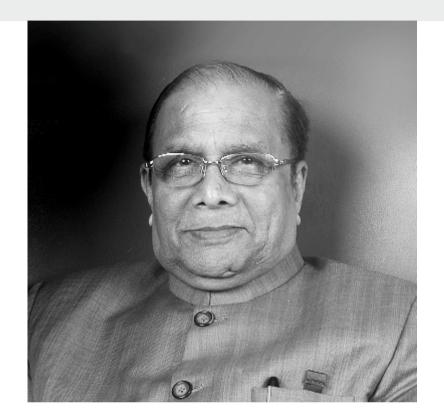
We, through our years of experience, have adapted as well have adopted the philosophy that

"Perfection is the enemy of Betterment".



CHAIRMAN'S PERSPECTIVE

B G Bangur Executive Chairman



Mankind owes all its progress until date to imperfection. This is undeniably a truth of life. Now, one may ask how progress is largely a result of imperfection? This is because the process of progress is nothing but the process of overcoming imperfections. They are one and the same.

We must understand that imperfections are a blessing in disguise. It is only because of their presence, that a constant drive to overcome them exists. This constant drive is Evolution. The struggle to prevail over th imperfect is the fundamental force from which evolution has surfaced. It is not only the evolution of us, humans and th world, but that of the entire cosmos which is driven by this same primal force

We humans ourselves are the best example of imperfection. It is as if God planned things in such a way that imperfection would be our companion forever. And we must be thankful for thi For if we were perfect, we would lose th very purpose of our existence. Luckily we are also gifted to be perpetually unsatisfied. This ensures that we will always try to create new capabilities in

PERFECTION IS THE ENEMY OF BETTERMENT

To reach perfection The last few steps demand the most. And the rewards are not much great Than those a few steps before. To be perfect Is to conclude one's journey And stop. For there can be no more betterment

the า	ourselves and always look to reach successively greater heights.
nis	Even in the past, whatever we have achieved that is of great significance, we
ce.	have achieved by accepting and facing
	uncertainties, challenges and hardships.
	They have a huge role to play in the
	strength, skill and knowledge we possess
	today. We must in the future also, continue
	to love and accept imperfections. If we do
is.	so, nothing can prevent our continued
he	growth and success.
ve	

	Instead realize
	The value of good enough.
er	And its rewards
	As against your efforts.
	Instead forever
	Keep progressing.
	For nothing is more satisfying
t.	Than always improving.



ABOUT SHREE CEMENT

Shree Cement, engaged in the cement and power sector, is an energy efficient, environment friendly and sustainable company. Shree is ranked among the top five cement manufacturing groups in the country and is the largest cement manufacturer in North India.

The turnover of the company for 2010-11 was Rs. 3512 crores and net profit was Rs. 210 crores. It has more than trebled its cement capacity in the last 5 years to reach a present cement capacity of 13.5 million tons per annum. Its cement plants are located at Beawar, Ras, Khushkhera, Jobner and Suratgarh in Rajasthan and Laksar (Roorkee) in Uttarakhand. The company follows a multibrand strategy and sells cement under the highly recognized brands of Shree Ultra, Bangur and Rockstrong which together enjoy the largest market share in high value markets of Rajasthan, Delhi and Haryana. Shree also has a power generation capacity of 260 MW with plants located at Beawar and Ras in Rajasthan, including waste heat recovery power plants of 46 MW capacity, which is the largest such capacity in the global cement industry excluding China. The company is further expanding its power capacity by setting up a 300 MW (2 x 150MW) power plant at Beawar which is likely to be commissioned by the third quarter of 2011-12 and will take Shree's overall capacity to 560 MW.

Shree follows a triple bottom-line approach of measuring performance i.e. performance against the benchmarks of economical, social and environmental benefits. It has received various awards and accolades at the national and international level for excellence in energy efficiency, environment management and sustainability. Shree is an active participant at climate change forums and is the first Indian cement company to join the Cement Sustainability Initiative (CSI) of the World Business Council for Sustainable Development, Switzerland. It has made the well-being of people living in regions surrounding its operations an integral part of all its decision making processes and actions. Shree recognizes its people as its greatest asset. It ensures that its HR initiatives employ right systems and processes for appropriate manpower planning, recruitment, orientation, training & development and employee benefits. These initiatives have created a workforce that is happy and driven to continually improve upon their standard of performance.



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THE SHREE VISION

Vision

"To drive and sustain industry leadership of the company within a global context - by developing individual leadership competencies at every level, through a robust backbone of trust, support, innovation and reward."

Mission

- To harness sustainability through low carbon philosophy
- To sustain its reputation as one of the most efficient manufacturers globally
- To continually have most engaged team
- To drive down cost through innovative practices
- To continually add value to its products and operations meeting expectations of all its stakeholders
- To continually build and upgrade skills and competencies of its human resource for growth
- To be a responsible corporate citizen with total commitment to communities in which it operates and society at large

Guiding Principles

- Enforce good corporate governance practices
- Encourage integrity of conduct
- Ensure clarity and unambiguity in communication
- Remain accountable to all stakeholders
- Encourage socially responsible behaviour



Philosophy

"Aah no bhadra: Kratavo yantu vishwatah" - Rigveda

"Let noble thoughts come to us from all over the world."



MD'S MESSAGE

H M Bangur Managing Director

Absolute perfection in any human endeavor, from building satellites to running a cement plant, is unattainable. This is so, because, there is always room for improvement. If we keep waiting for perfection, we would continue waiting without performing any action. The search for perfection in any task is one of the surest ways to ensure inaction. This is best expressed by a very famous quote, 'The cost of perfection is prohibitive'.

Successful people know this and that is why they never ask 'Is it the best?' They only ask 'If it is better than earlier or not?' They focus upon what has been accomplished or achieved, relative to where they were in the past. Betterment is the goal rather than perfection. They believe that "done is better than an elusive perfection". They do so, because they realize that chasing perfection is like chasing a mirage. Perfection is a constantly evolving target, so in that sense, perfection does not exist; only the process of betterment does.

It is important to realize that the scope of 'being better' lies in everything that we do. However, it is even more important to believe that it is possible to achieve that improvement. When people start thinking that the best has been achieved and that nothing better than it is possible, it is then that the process of progress comes to a halt. The philosophy of wanting to constantly improve oneself, in every activity that one does, holds equal relevance at both the levels, organizational as well as individual. It is possible for an organization to make progress, only if each and every member of that organization also believes in the power of betterment. It is vital that teams follow



the motto of 'do what you do even better'. For example, with the present equipment, if an organization is getting an output of 3000 tons per day, to get 3100 tons per day is improvement. Here again, one needs to note that there is no perfect solution because as soon as you get 3100, you have to think of increasing it to 3200, and so on and so forth. Can there be a perfect solution or the maximum increase ever known? - I doubt if it is possible. On the other hand let us consider the same organization sets 3200 tons per day as the benchmark of perfection from the start. If it then goes about achieving it in an inflexible manner it would end up losing out on resources in the process. This would happen because it would engage in that activity without taking into consideration its present equipment or the amount of time, money or resources it would require to jump from 3000 to 3200. We, at Shree Cement, think that it is better to be prudent than to mindlessly run after

newer responsibilities. The other benefit has perfection. And hence we focus our attention been that it has helped us save on important on getting the best results possible rather resources and yet achieve outcomes that are than being blinded by a rigid notion of better than industry standards. perfection. When one talks about constant progress and The above example talks about the benefits betterment one cannot ignore an imperative of being 'progress-driven' at an factor like Quality. When I say quality, I do organizational level with reference to not mean quality just with reference to a production and operational functions. product or the final output of a project. However, it is equally essential that the most Quality is something much more than that. important resource of a company, its people, Being quality conscious means expecting also realize the advantages of betterment more from yourself than anyone else rather than an empty perfection. With sound expects from you. When you, yourself, are practices, processes and a motivating work dissatisfied with the present state of things, environment in place, over a period of time, only then can improvement be possible. people in organizations themselves improve. Quality means the presence of which is This improvement in terms of their seldom noticed, but the absence of which productivity and proficiency should be can never be missed. If we have to explain substantially reflected in the assignments qualitative or quantitative upper limits, it is that they undertake. How is this very easy to explain to others than it is to improvement reflected? This improvement is ourselves. Our recent history covering the reflected in the people's determination to do last 5 years is sufficient proof of reaching each job in a manner that is better that the these upper limits and setting standards that previous one. It is also reflected in their the industry looks up to. But for us it is willingness to shoulder greater difficult to look at them having attained responsibilities. In contrast, if the people of perfection because we know that they can an organization improve in terms of their still be better. Only this feeling can ensure productivity and proficiency but not in terms growth in us as well as in the organization. of their accountability, then they would no longer be incited to do better. Eventually a One should always strive to achieve optimal sense of stagnancy will set in as their job levels, as an individual and as a part of a will no longer be a challenge for them. Yes, larger team. One should always put in ones with increased expertise they would be able best efforts but never lose sight of the chief to do an 8-hour job in 4 hours. However, objective. One should efficiently judge the they would use the gained 4 hours to gossip cost of pursuing perfection as against the around or relax. In such cases, their real gains or loss that the pursuit would improvement does not result in either their result in. We, at Shree, believe in working individual growth or organizational growth. towards progressing incessantly with a At Shree, our focus on progress and pragmatic approach. This has helped us in continual betterment has helped us in drawing maximum benefits for us as well as staying motivated. Additionally, it has all our stakeholders and we are resolute allowed us to achieve even better, faster about doing so in the future as well.

results, explore newer avenues and take on

ED'S THOUGHTS

M K Singhi Executive Director

We live in this real world where by nature's laws, nothing is perfect. No two trees are alike, no mountain is in the shape of a perfect pyramid and no river runs its course in a straight line. Even the stars in a night sky are scattered without adhering to any fixed order. Yet nature is at the same time, probably the best example of efficiency, constantly successful in supporting life and rejuvenating itself. We have only taken this thumb rule ahead and made it a part of our business functioning and I can say with pride that it is giving us an above normal level of performance.

At Shree, there is a widespread belief and understanding that perfection is not an obsession for us. In most cases, perfection is a theoretical concept and in pushing towards it, the last few steps consume the maximum effort and utilization of resources. What we have also noticed is that the gains of these last few steps are not proportional to the forces exerted to take them. This led us to analyze and realize that sometimes, stopping a short distance away from perfection is more return on investment friendly for us than the rewards of absolute perfection.

I will now elaborate on another view through which we also look at the nature of perfection. The point of achieving success and how one reacts to it is the most critical factor in deciding whether the success achieved will be of a continued nature or will be a one-off occurrence. There are two possibilities or shall I say two roads one can choose from after achieving a certain level of success. The first one is where the success is considered to be the greatest ever and this thought then



manifests into satisfaction over one's own effort and progress. Once satisfied with a certain outcome, the mind then sees no reason to push itself even further and complacency starts setting in. This in turn translates, for an organization, into outdated systems, methodologies and an archaic knowledge base, which together, ultimately lead to loss of competitive advantages as any scope for betterment is not explored at all. Let us next examine the other option available at the moment of success. It is the option we at Shree always choose to take. At every achievement, we pause only for a few seconds to take pride in them and pat ourselves on the back after which we completely devote our energies and focus to exploring scope for improvement. This is to say, soon after the initial applause, we become unsatisfied and this is not without reason. The moment we are unsatisfied is also the moment when the desire for betterment is born in us. Therefore, as

against satisfaction causing an increase in complacency, our 'unsatisfiedness' causes an increase in competence. This is a natural outcome because as we strive forward to, give ourselves every chance of becoming better, we are automatically putting on our learning shoes and building upon our skills and knowledge. Put differently, for us, becoming better is the best.

What has the continued betterment, which we have achieved in our operations, meant for us? It is the strengthening of our initial assessment and instincts that it is more sensible to remain motivated to improve infinitely rather than to chase ideal success. This, we also believe, holds true in the prevailing market circumstances. The costs of our inputs or raw materials that are essential for production are rising and the challenging market scenario has translated into more hardships in maintaining realizations. It is therefore paramount for cost curbing or control to occupy the center of our attention. What is also important is that this optimization of expenses should not be the endeavor of just a single function but a collective effort across departments i.e. logistics, manufacturing, procurement, mining, power etc. It is certainly a demanding and testing environment out there today, but it is

Perfection Is Not An Obsession For Us precisely in situations like these, that Shree has a habit of performing well above the standards. I am confident that our consistent efforts and improvement initiatives coupled with our unique working style will see us continue to grow and make rapid strides forward in the future.

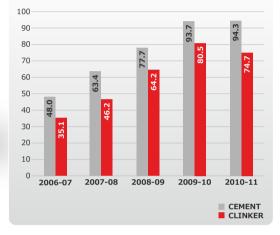
The distinguishing feature of our growth that I mention will be, like it has been in the past, a strong alignment to the triple bottom-line approach, which is a fundamental part of our every breath. We have always believed that success tastes best when it is shared and we put this belief to action by making people and the planet an equal partner in our growth. In other words, we gauge each step that we take, from not only the perspective of profit but also from what is in the best interests of the environment and the diverse communities of people that co-exist with us in it. This wholesome, sustainable growth is basically the only growth we know.

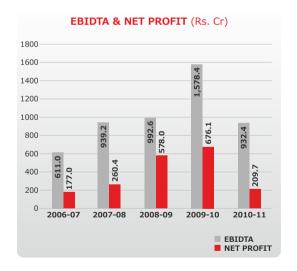
As always, the biggest source of my confidence and success of the organization are the people of Shree whose diligence and dedication, I am certain, will ensure a triumphant tomorrow for Shree.

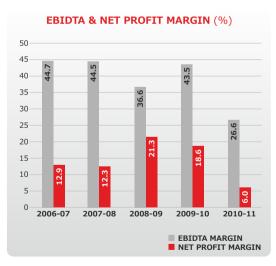
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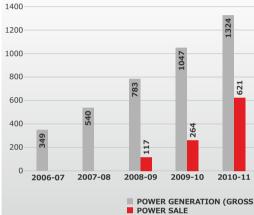
CEMENT & CLINKER PRODUCTION (Lac Ton)

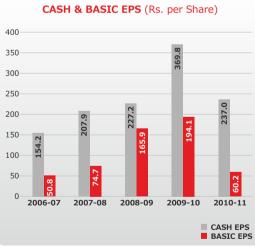


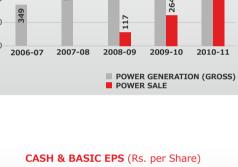


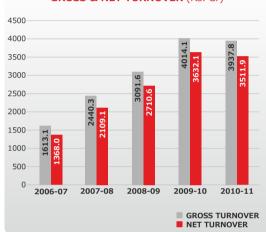




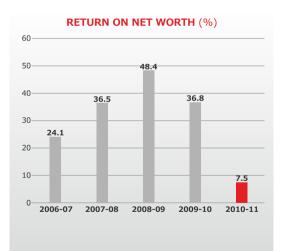




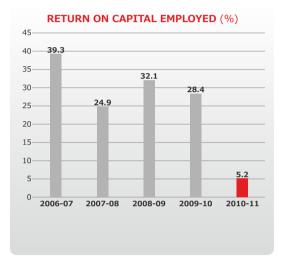


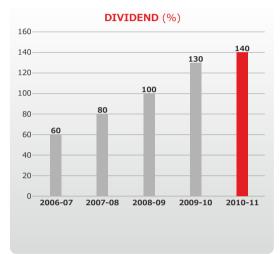




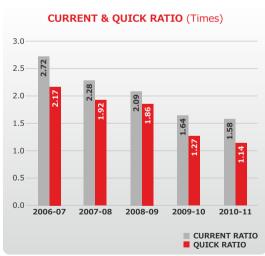


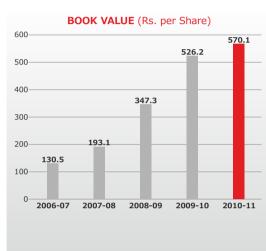
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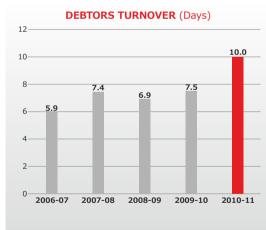


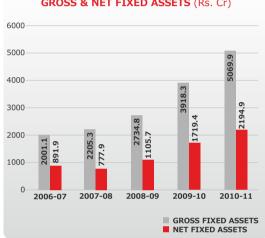


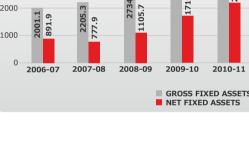














GROSS & NET FIXED ASSETS (Rs. Cr)

